

5/29

SPUT

DART AEROSPACE LTD	Work Order:	23830 A
Description: Hook	Part Number:	B67-43001-315
Dwg: B67-43001 Rev. B page 43	Qty:	3
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	HJ	05.07.15	3
2	MV	Cut blanks: 2.500" x 1.00" x 2.800" long Material: 6061-T6 Bar (QQ-A-200/8) (M6061T6B1.000x02.500) Identify for B67-43001-315 Batch: M5816	EE	05.07.17	3
3	MV	Machine as per Folio FA540 and Dwg B67-43001 Identify as B67-43001-315 Dwg Rev B Folio Rev B	EN	05.07.19	3
4	QC2	Inspect parts as they come off the CNC machine	EN	05.07.19	3
5	QC8	Second check ENGINEERING APPROVAL	ML	05.07.19	3
6	MV	Deburr	FF	05.07.19	3
7	ST	Identify and Stock	KE	05.09.13	3
8	AC	Cost / part: 28.96	SUE	05.09.30	3
9	DC	Close W/O 28.96 Inspect Level 21	JD	05.09.30	3

Rev	Date	Change	Revised By	Approved
A	05.07.13	New issue	KJ/JLM	

RELEASED
05.07.13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action .Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05/07/19	#3	one part scrap wrong cater id fo.10.	<i>[Signature]</i> 05/07/19	fix fo.10 scrap + Replace	En 05/07/19	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>
05/07/19	#3	one part scrap Z orgn too low	<i>[Signature]</i> 05/07/19	Scrap + Replace	05/07/19	<i>[Signature]</i>	<i>[Signature]</i>	<i>[Signature]</i>

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: *[Signature]* Date: 05/09/30

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jul 14, 2005
03:52 pm

Work Order No : 0023830
Project Name : pB67-43001-315
Project For : WK529
Work Order Type : Main
Main WO Number :
House Part Number : pB67-43001-315
Description : Hook
Manufactured : Yes
Amount Req'd : 3
Amount Done : 0
Start Date : 07-14-05
Est Finish Date :
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

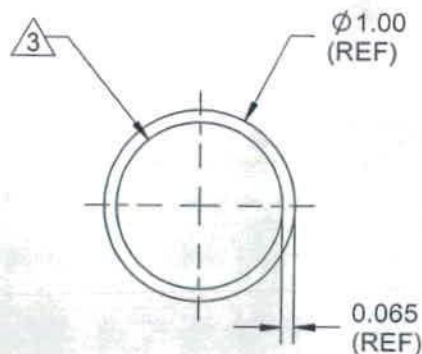
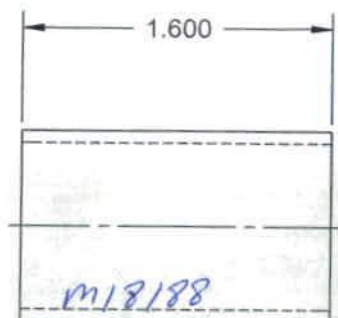
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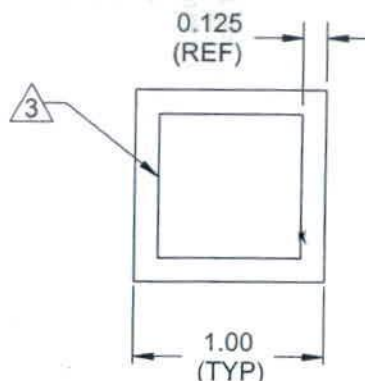
PRELIMINARY ISSUE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3446	REV. A SHEET 1 OF 1
DATE 05.07.19		TITLE SPACERS	SCALE 1:1
A	05.07.19	NEW ISSUE	



D3447-1 ROUND SPACER

- 1) MATERIAL: 6061-T6 OR 6061-T62 TUBING PER WW-T-700/6 OR AMS 4080 OR AMS 4082 OR QQ-A-200/8 OR QQ-A-225/8 (REF. DART SPEC. M6061T6T1.000W.065)



D3447-3 SQUARE SPACER

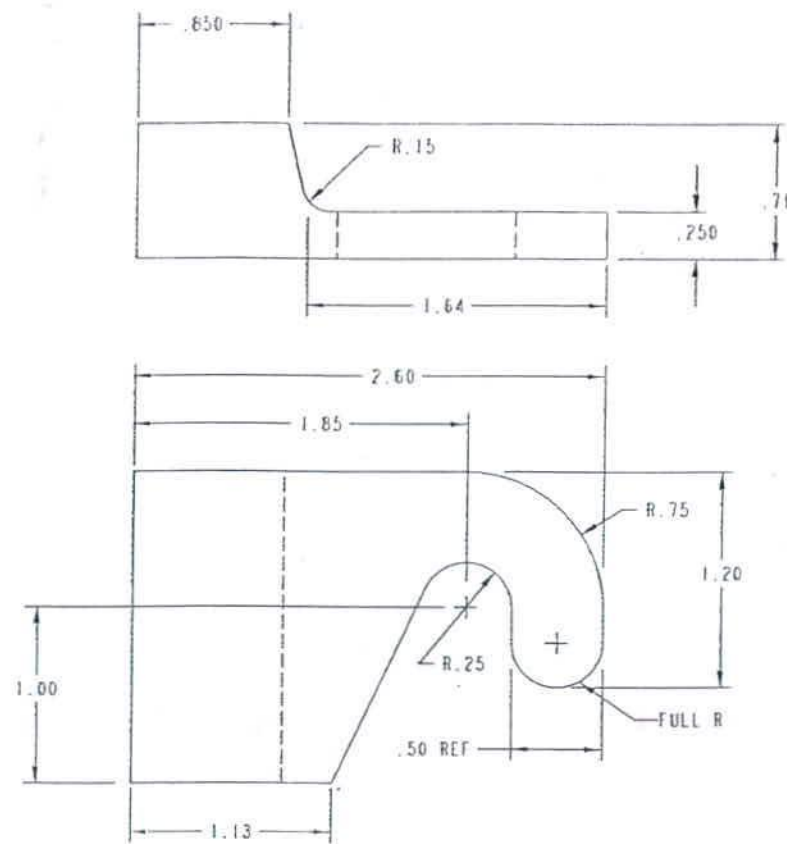
- 1) MATERIAL: 6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) SQUARE TUBING PER AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4115/ 4116) OR PER AMS-QQ-200/8 (OR AMS 4160) (REF. DART SPEC. M6061T6TS1.000W.125)

NOTES:

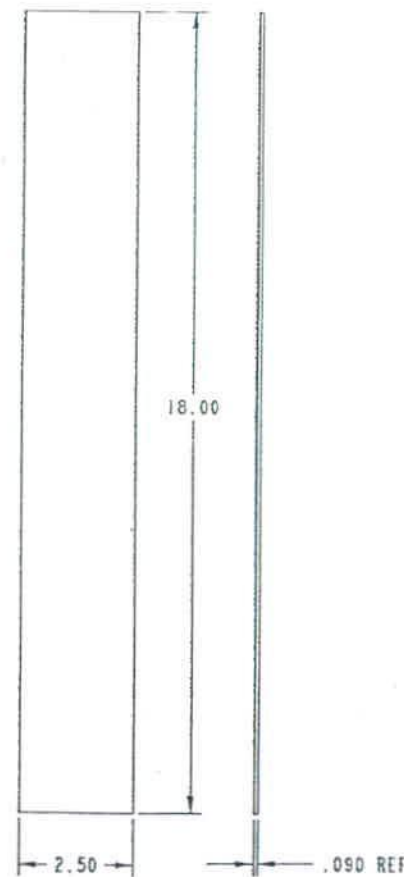
- CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- MASK INSIDE OF TUBING BEFORE PAINTING.
- FINISH: POWDER COAT PAINT GREEN SANDTEX (4.3.5.8) PER DART QSI 005 4.3
- TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- ALL DIMENSIONS ARE IN INCHES
- BREAK ALL SHARP EDGES 0.005 TO 0.010

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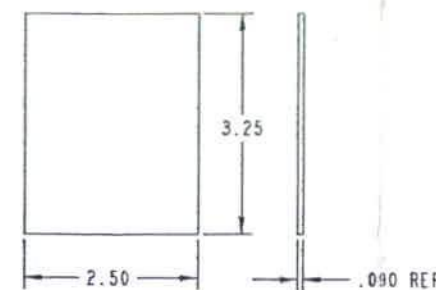
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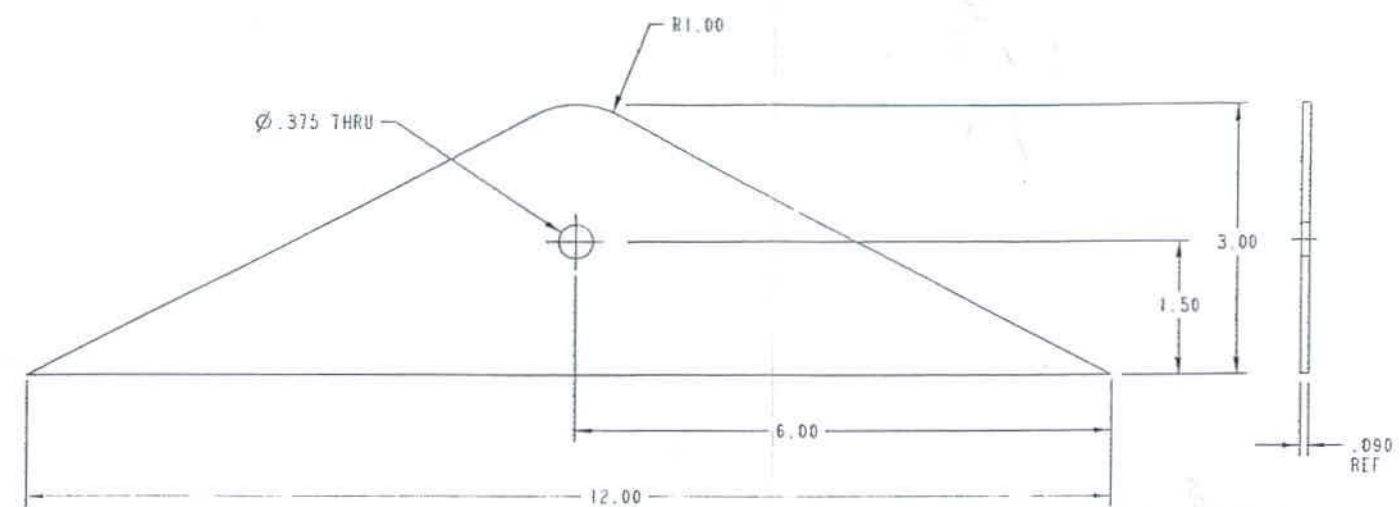
③ -315 HOOK
SCALE 2.000
MAT: 6061-T6 AL.
QQ-A-200/8



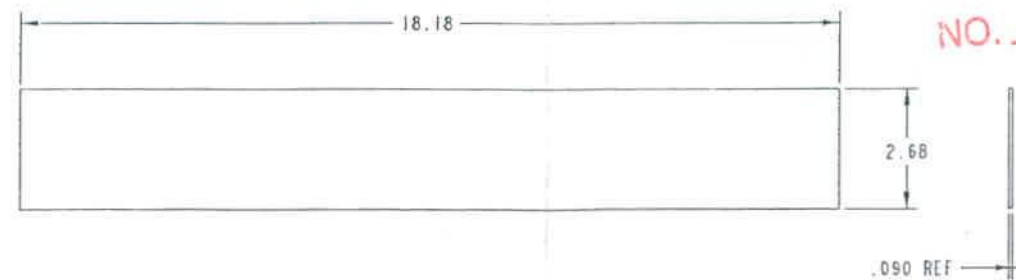
① -313 PLATE
SCALE 0.500
MAT: .090 THK 6061-T6 AL.
QQ-A-200/8



② -317 PLATE
SCALE 0.750
MAT: .090 THK 6061-T6 AL.
QQ-A-200/8



② -319 GUSSET
SCALE 1.000
MAT: .090 THK 6061-T6 AL.
QQ-A-200/8



① -321 PLATE
SCALE 0.500
MAT: .090 THK 6061-T6 AL.
QQ-A-200/8

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RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 23830

PREMIER AVIATION, INC.
2501 Aviation Parkway, Grand Prairie, Texas 75052
SIZE CODE IDENT NO. DWG NO. REV
D OSUV8 B67-43001 B
SCALE: WT: SHEET 43 OF 45

ORIGINAL

